

## Schedules in $\{0, 1\}^n$

*Problem 99-003, by DUSAN JEVTIC (Applied Materials, Inc., Santa Clara, CA).*

With  $n > 1$ , let  $G_n(V, E)$  be the directed graph with vertex set  $V = \{0, 1\}^n$  and edge set  $E$  given as follows:

$$(u, v) \in E \Leftrightarrow \begin{cases} u_1 = 0, v_1 = 1, & u_i = v_i \ (i \neq 1), \\ u_n = 1, v_n = 0, & u_i = v_i \ (i \neq n), \text{ or} \\ (u_k, u_{k+1}) = (1, 0), & \text{for some } k \in [1, n), \\ (v_k, v_{k+1}) = (0, 1), & u_i = v_i \ (i \neq k, k+1), \end{cases}$$

with  $u = (u_1, u_2, \dots, u_n)$  and  $v = (v_1, v_2, \dots, v_n)$ . A diagram of  $G_4$  is shown in Figure 1. Let  $f(n) = \sum_C \ell(C)$ , where the sum is over all cycles in  $G_n$  and  $\ell(C)$  denotes the length of  $C$ . Direct enumeration gives  $f(2) = 6$ ,  $f(3) = 24$ ,  $f(4) = 180$ ,  $f(5) = 29,112$ , and  $f(6) = 1,025,039,736$ .

- (a) Prove that the length of each cycle in  $G_n$  is a multiple of  $n + 1$ .
- (b) Determine the distribution of cycle lengths in  $G_n$ . For example, all cycles in  $G_3$  have length four, and in  $G_4$  there are 24 cycles of length five and six cycles of length 10. As a first step, determine or estimate the length of the longest cycle in  $G_n$ .
- (c) Obtain estimates or bounds for  $f(n)$ .

This problem arises in connection with multichamber tools for IC manufacturing. Wafers (silicon substrate) are processed in chambers and moved around (from one chamber to another, from a chamber to a load-lock, or from a load-lock to a chamber) by one or more robot arms. If there are  $n$  chambers,  $C_1, C_2, \dots, C_n$ , then  $u \in \{0, 1\}^n$  describes the occupancy of the chambers: if there is a wafer in chamber  $C_k$ , then  $u_k = 1$ ; else  $u_k = 0$ . A *schedule* is a finite string  $x \cdots uv \cdots x$  corresponding to a cycle in  $G_n$  that starts and ends at  $x$ . Hence  $f(n)$  is the total number of schedules. If  $v$  is the immediate successor of  $u$  in the schedule, then  $u$  and  $v$  differ in at most two coordinates, and  $v$  must be chosen according to certain rules. These rules give rise to the requirements for  $(u, v) \in E(G_n)$ .

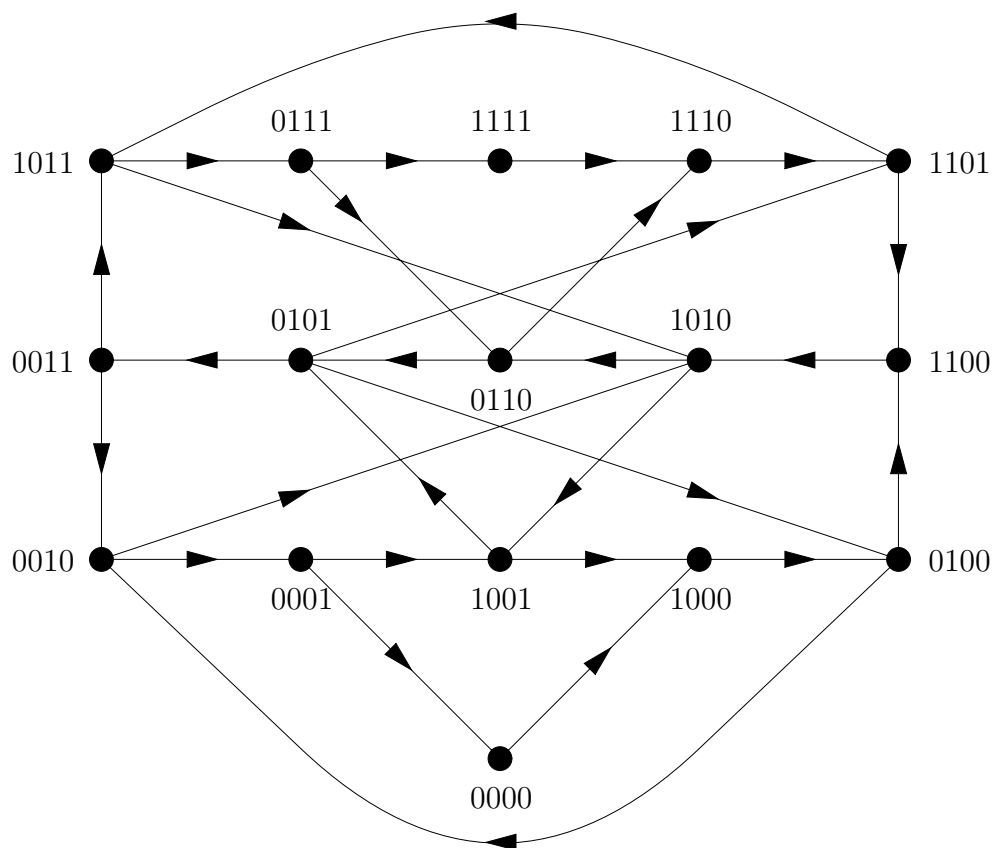


FIGURE 1.  $G_4$

*Status.* A proof is known for part (a). Parts (b) and (c) are unsolved.